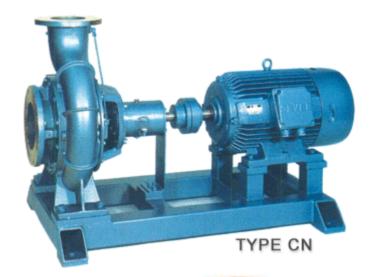




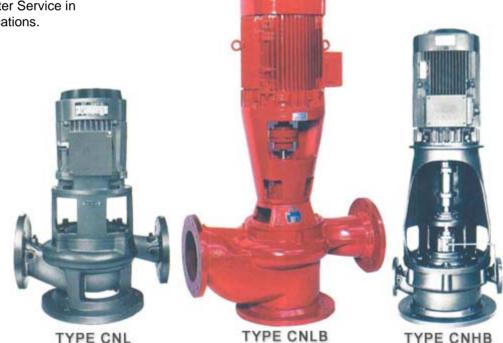
Horizontal & Vertical end suction & in-line centrifugal pumps

Type CN(X) CNM CNL CNLX CNLB(X) CNV(X) CNHB(X) CNBV(X) CNDV/630



APPLICATIONS

- General Fresh and Sea Water Service in Marine and Industrial Applications.
- General Water Supply.
- Fire Fighting.
- District Heating.



DESIGN FEATURES

- Horizontal pumps are of end suction back pull out design in accordance with DIN 24255 and ISO 2858.
- Pumping range from 5 to 1000 m³/h (CNDV/630: app. 3500 m³/h).
- Models for close rigid coupling, flexible coupling and spacer coupling.
- Various special seal arrangement in X-type pumps max. 200 °C.
- Standard IEC-motors to be used also for close coupled models.
- Combination of design, materials, mounting, shaft seal and bearings according to application.

Materials

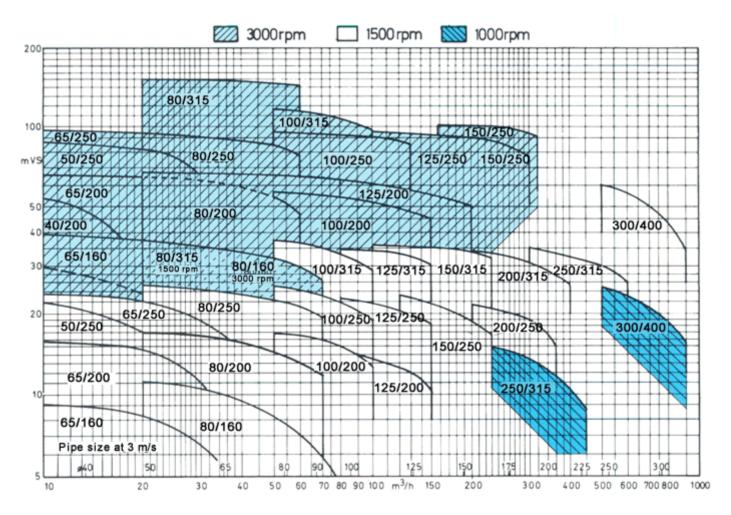
The below material list is based on our experience in manufacturing water pumps through many years. The listed standard materials are all in current use in our production and can be supplied with short delivery time. Special materials according to custormer's requirements can be delivered upon request.

Material	Factory Type	Physical Data	Density kg/dm ³	Tensile Strength kg/mm ²	Elongation %	DIN-Standard (Comparable Standards)
Grey Cast Iron	GG25	Flake-Graphite	7.2	25	0-1	DIN 1691 GG25 (BS 1452 Grade 260) (ASTM A48 Class 35/40 B)
Nodular Cast Iron	GGG50	Spheroidal-Graphite	7.2	50	7	DIN 1693 GGG50 (BS 2781 Grade 50) (ASTM A536 80-55-06)
Nodular Cast Iron	GGG40.3	Spheroidal-Graphite	7.2	40	20	DIN 1693 GGG40.3 (BS 2781 Grade 24-17) (ASTM A536 60-40-18)
Ni-Resist Cast Iron	SG D-2	Spheroidal-Graphite 20 Ni-2 Cr	7.3	37-39	7-15	DIN 1664 GGG NiCR 20-2 (BS 3468 S-NiCr 20-2) (ASTM A439 type D-2)
Cast Steel	GS52.3		7.8	52	18	DIN 1681 GS52.3 (BS 3100 A2) (ASTM A27-58 Grade 70-36)
Cast Steel	GS45.3		7.8	45	22	DIN 1681 GS45 3 (BS 3100 A1) (ASTM A27-58 Grade 60-30)
Cast Bronze	RG5	85-5-5-5 Cu-Sn-Pb-Zn	8.8	21-25	18-30	DIN 1705 RG5 (BS 1400 LG2) (ASTM B30-4A)
Cast Bronze	RG6	86-2-3,5-6,5-2 Cu-Ni-Pb-Sn-Zn	8.6	27	15	DIN 1705 RG6 (BS 1400 LG4) (NS 16 532-01)
Cast Bronze	RG9	85-9-2-4 Cu-Sn-Pb-Zn	8.8	22-29	15-20	· ·
Cast Bronze	RG10	88-10-2 Cu-Sn-Zn	8.7	24-29	15-20	DIN 1705 RG10 (BS 1400 G1) (ASTM B30-1A)
Cast Bronze	88-10-2Pb	88-10-2 Cu-Sn-Pb	8.7	29	20	- - ASTM B30 C 92700
Cast Bronze	90-10	90-10 Cu-Sn	8.8	24-27	15-25	DIN 1705 G-SnBz10 (BS 1400 CT1) -
Cast NiAl-bronze	NiAlBz	79-9.5-5-5-1.5 Cu-Al-Fe-Ni-Mn	7.6	64-70	18-25	DIN 1714 G-NiAlBz F 60 (BS 1400 AB2) (ASTM B30-9D)
Aluminium Alloy	Hy51	94-5-1 Al-Mg-Si	2.7	12-16	0-3	DIN 1725 G-AIMg5Si - (ASTM B179 GS42A)
Cast Stainless Steel	1.4008	13-1.5-0.5 Cr-Ni-Mo	7.7	59-79	15-20	Werkstoff Nr. 1.4008 (SIS 2302) (AISI 410)
Cast Stainless Steel	1.4401	18-10-2.5 Cr-Ni-Mo	8.0	49	20	Werkstoff Nr. 1.4401 (SIS 2347) (AISI 316)
Cast Stainless Steel	1.4460	26-6.5-1.5 Cr-Ni-Mo	7.7	60-80	15-20	Werkstoff Nr. 1.4460 (SIS 2324) (AISI 329)
Stainless Steel Bars (standard shaft steel)	1.4460	26-6-1.5 Cr-Ni-Mo	7.7	50-70	20-30	Werkstoff Nr. 1.4460 (SIS 2324) (AISI 329)

Factory Standard Material Combination

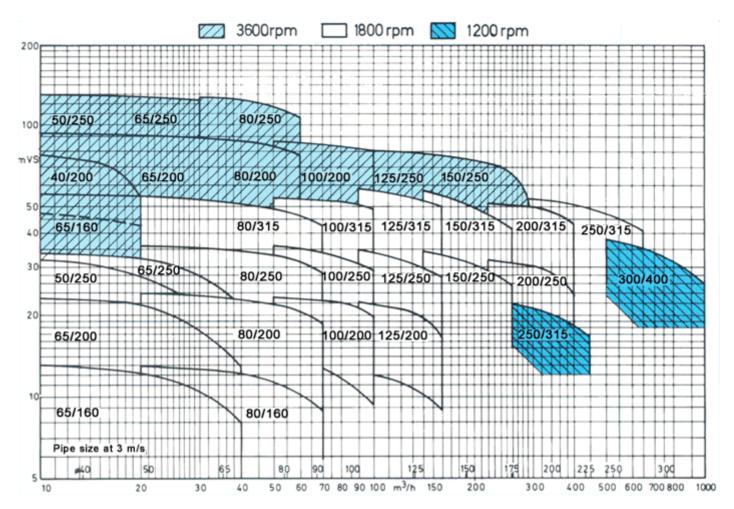
Pump Part	Fresh water max. 120°	Application High temperature water	Sea water
Pump casing	Grey cast iron GG25	Nodular cast iron GGG40.3	Cast bronze RG9 (RG5)
Impeller/casing wear rings	NiAL-bronze NiAlBz	Nodular cast iron GGG40	NiAl-bronze NiAlBz
Shaft	Stainless steel 1.4460	Stainless steel 1.4460	Stainless steel 1.4460

Performance curves at 50 Hz



For detailed performance refer to individual performance curve.

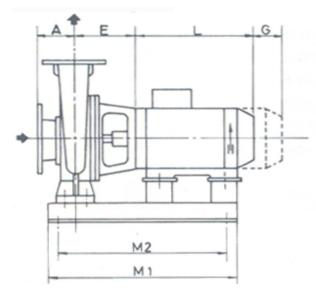
Performance curves at 60Hz

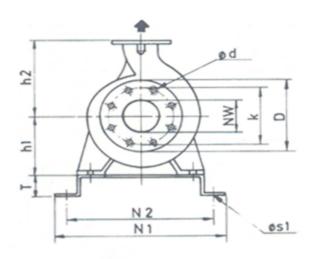


For detailed performance refer to individual performance curve.

Type CN(X)

Dimensional drawing (Bare shaft model)





Bare shaft end suction back pull out standard pumps designed in accordance with DIN 24255 and ISO 2858. Common base plate for pump and driver including guarded flexible (spacer) coupling supplied upon request. The dimensional drawing for type CN (standard pump cover) and type CNX (Combicover) are alike. As a standard on horizontal pumps the discharge flange is one size smaller than the suction flange. Upon request the discharge flange can be drilled same size as the suction flange.

a-a. u d3-j6

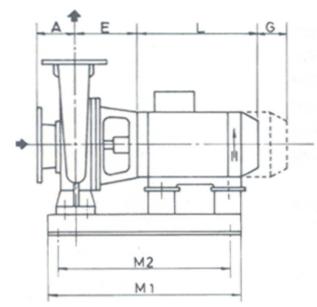
PUMP SHAFT

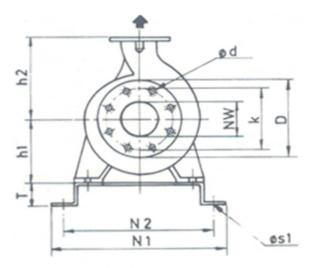
PUMP	SUC	CTION	FLA	NĜE	DEL	IVER	Y FLA	NGE					OL	ITLIN	E DIM	IENSI	ON					S	HAFT	ENC)	PUMP
SIZE	NW	k	D	ød	NW	k	D	ød	A	b	F	h1	h2	m1	m2	n1	n2	n3	øS1	øS2	W	1	G	Е	d3	KG
65- 50/160	65	145	185	4-18	50	125	165	4-18		50	200		180	100	70	265	010				000	50	07.0		24	35
80- 65/160	80	160	200	8-18	65	145	185	4-18	100	65	360	160	200	125	95	280	212				260	50	27,3	8	24	40
40- 32/200	40	110	150	4-18	32	100	140	4-18	80	50]	180	100	70	240	190]	14							40
65- 50/200	65	145	185	418	50	125	165	4-18	100	50			200	100	10	265	212									50
80- 65/200	80	160	200	8-18	65	145	185	4-18	100	65		180	225	125	95	320	250									60
100- 80/200	100	180	220	8-18	80	160	200	8-18	125	00		100	250	125	30	345	280									60
125-100/200	125	210	250	8-18	100	180	220	8-18	120	80	470	200	280	160	120	360	200		18		340	00	35,3	10	32	75
50- 32/250	50	125	165	4-18	32	100	140	4-18	100												340	00	35,5	10	32	70
50- 40/250	50	125	165	4-18	40	110	150	4-18	100	65	-	185	225	125	95	320	250	110	14	14						70
65- 50/250	65	145	185	4-18	50	125	165	4-18		00		105	225	120	35	520	200	110	14	1						70
80- 65/250	80	160	200	8-18	65	145	185	4-18	125			200	250			360	280			1						75
100- 80/250	100	180	220	8-18	80	160	200	8-18				225	280													85
125-100/250	125	210	250	8-18	100	180	220	8-18	140			223	200	160	120	400										130
150-125/250	150	240	285	8-22	125	210	250	8-18	140			250	355	100	120	400										150
200-150/250	200	295	340	8-22	150	240	285	8-22	160	80		280	450				315		18							180
80- 65/315	80	160	200	8-18	65	145	185	4-18	125			225	280								370					130
100- 80/315	100	180	220	8-18	80	160	200	8-18	160		530	250	315								010	110	45,3	12	42	150
125-100/315	125	210	250	8-18	100	180	220	8-18	140		1.000	200	010										10,0			160
150-125/315	150	240	285	8-22	125	210	250	8-18	140			280	355			500	400									170
200-150/315	200	295	340	8-22	150	240	285	8-22	160	100		315	450	200	150	550	450		22							230
250-200/315	250	350	395	12-22	200	295	340	8-22	180	100	565	015	500				100	140		18						375
300-250/400	300	400	445	12-22	250	350	395	12-22	250	125	805	400	560	250	180	670	550				595		59,3	16	55	475

Dimensions are given in milimetres.



Close coupled end suction back pull out pump. The supply usually include common base plate and motor. Only standard cover and standard shaft seal are available.



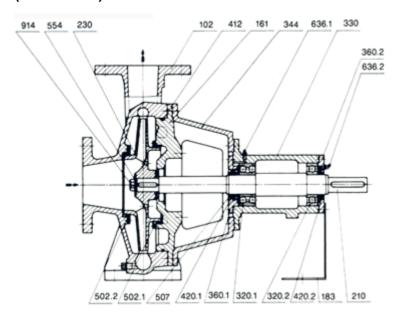


PUMP	SUC	CTION	FLA	NGE	DEL	IVER	Y FLA	NGE					OUTL	INE	DIMEN	ISION		1			PUMP
SIZE	NW	k	D	ød	NW	k	D	ød	А	Е	G	h1	h2	L	M1	M2	N1	N2	øS1	Т	KG
65- 50/160	65	145	185	4-18	50	125	165	4-18		150	-		180								25
80- 65/160	80	160	200	8-18	65	145	185	4-18	100	160	90	100	200								30
40- 32/200	40	110	150	4-18	32	100	140	4-18	80	155		160	180								35
65- 50/200	65	145	185	4-18	50	125	165	4-18	100	155			200								40
80- 65/200	80	160	200	8-18	65	145	185	4-18	100			100	225								45
100- 80/200	100	180	220	8-18	80	160	200	8-18	105	165	100	180	250								50
125-100/200	125	210	250	8-18	100	180	220	8-18	125	215	120	200	280								60
50- 32/250	50	125	165	4-18	32	100	140	4-18	100												55
50- 40/250	50	125	165	4-18	40	110	150	4-18	100			185	225								55
65- 50/250	65	145	185	4-18	50	125	165	4-18		220											50
80- 65/250	80	160	200	8-18	65	145	185	4-18	125	220		200	250								55
100- 80/250	100	180	220	8-18	80	160	200	8-18				225	280								60
125-100/250	125	210	250	8-18	100	180	220	8-18	140			223	200								70
150-125/250	150	240	285	8-22	125	210	250	8-18	140	0.15		250	355		1						85
200-150/250	200	295	340	8-22	150	240	285	8-22	160	245		280	450								105
80- 65/315	80	160	200	8-18	65	145	185	4-18	125			225	280								120
100- 80/315	100	180	220	8-18	80	160	200	8-18	125	255	160	250	315								135
125-100/315	125	210	250	8-18	100	180	220	8-18	140	275		250	315								145
150-125/315	150	240	285	8-22	125	210	250	8-18	140	215		280	355								160
200-150/315	200	295	340	8-22	150	240	285	8-22	160			315	450								195
250-200/315	250	350	395	12-22	200	295	340	8-22	180	310			500								240
300-250/400	300	400	445	12-22	250	350	395	12-22	250	400	230	400	560								380

Dimensions are given in milimetres.

Type CNX

Sectional view (combi-cover)



Standard Shaft Seal

All pumps - horizontal as well as vertical types - are in their standard execution equipped with the standard pump cover including a standard mechanical shaft seal designed for max. 10 bar discharge head (se type CNM sectional view).

The max. medium temperature of this seal is:

- with NITRIL bellow 80 °C and
- with VITON and EPDM bellow 120 °C.

Non-standard seals - hight temperature seals, double seals and conventional stuffing box - are being allowed for by using the special combi-cover (see type CNX sectional view). The various non-standard seal arrangements are shown on page 16.

Pos. no.	Description	Pcs.	Material
102	Pump casing	1	c.i./brz.
161	Cover	1	c.i./brz.
183	Pump base	1	steel
210	Pump shaft	1	stainl.steel
230	Impeller	1	brz.
320.1	Radial ball bearing	1	
320.2	Radial ball bearing	1	
330	Bearing housing	1	c.i.
344	Bearing bracket	1	c.i.
360.1	Bearing cover	1	c.i.
360.2	Bearing cover	1	c.i.
412	O-ring	1	viton
420.1	Shaft seal ring	1	nitril
420.2	Shaft seal ring	1	nitril
502.1	Casing wear ring	1	brz.
502.2	Casing wear ring	1	brz.
507	Thrower	1	nitril
554	Washer	1	stainl.stee
636.1	Grease nipple	1	
636.2	Grease nipple	1	
914	Impeller screw	1	stainl.steel

Part list CNX

7

Max. casing design pressure

Model CN(X), CNM, CNV(X), CNBV(X) all sizes

- cast steel and nodular cast iron PN16
- grey cast iron and bronze PN10 •

Туре СММ

Sectional view (standard cover)

914 554 230

Model CNL(X), CNLB(X), CNHB(X)

Pump size	cast steel and nodular cast iron	grey cast iron and bronze
all size/160	PN16	PN10
all size/200	PN16	PN10
50-50 /250	PN16	PN10
65-65 /250	PN16	PN10
80-80 /250	PN16	PN10
100-100/250	PN16	PN10
125-125/250	PN25	PN16
150-150/250	PN16	PN10
200-200/250	PN25	PN16
80-80 /315	PN16	PN10
100-100/315	PN16	PN10
125-125/315	PN16	PN10
150-150/315	PN16	PN10
200-200/315	PN16	PN10
250-250/315	PN25	PN16
300-300/400	PN25	PN16

Part list CNM

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-	
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t A	
502.2 433 502.1	562 341

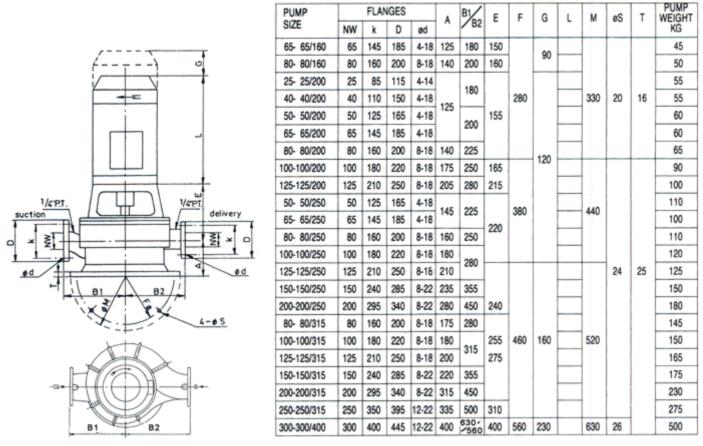
412

102

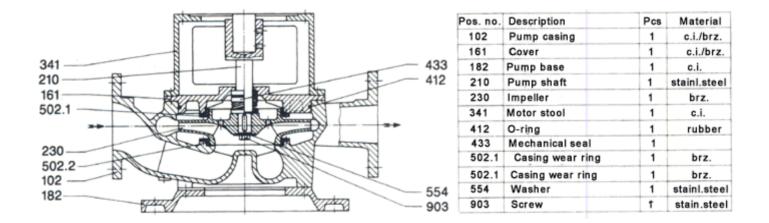
161 210

		Par	t list CNM
Pos. no.	Description	Pcs.	Material
102	Pump casing	1	c.i./brz.
161	Cover	1	c.i./brz.
210	Pump shaft	1	stain1.steel
230	Impeller	1	brz.
341	Motor stool	1	c.i.
412	O-ring	1	viton
433	Mechanical seal	1	
502.1	Casing wear ring	1	brz.
502.2	Casing wear ring	1	brz.
554	Washer	1	stainl.steel
562	Screw	2	steel
914	Screw	1	stainl.steel

Type CNL Dimensional drawing



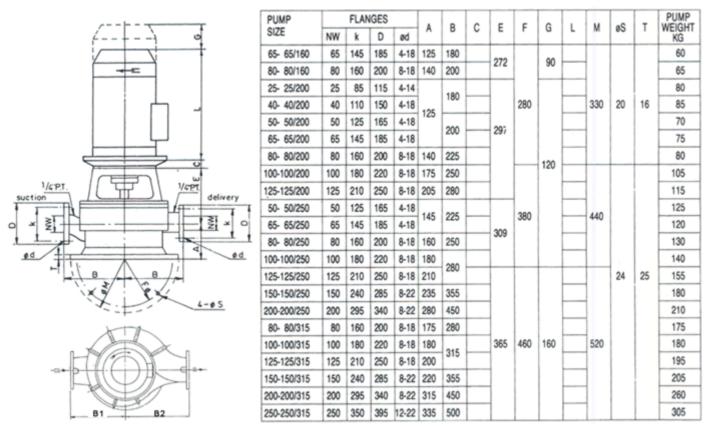
Dimensions are given in milimetres.



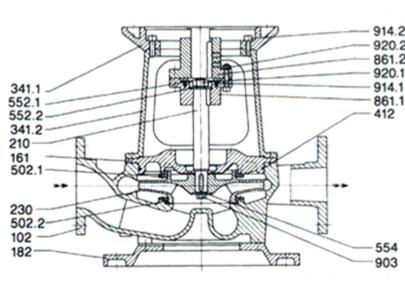
Close cupled in-line top pull out pump. Only standard cover and seal are available. As a standard on vertical pumps discharge and suction flanges are drilled alike. Upon request the dicharge flange can be drilled one size smaller than the suction flange.

Type CNLX

Dimensional drawing



Dimensions are given in milimetres.



Pos. no.	Description	Pcs	Material
102	Pump casing	1	c.i./brz.
161	Cover	1	c.i./brz.
182	Pump base	1	c.i.
210	Pump shaft	1	stain1.steel
230	Impeller	1	brz.
341.1	Motor stool	1	c.i.
341.2	Motor stool	1	c.i.
412	O-ring	1	rubber
502.1	Casing wear ring	1	brz.
502.2	Casing wear ring	1	brz.
552.1	Couping washer	1	st
552.1	Washer	1	st
554	Washer	1	stainl.steel
861.1	Pumpside coupling	1	c.i.
861.2	Pumpside coupling	1	c.i.
903	Screw	1	stain.steel
914.1	Cylinder bolt coupling	2	st.
914.2	Cylinder bolt coupling	8	st.
920.1	Pump shaft nut	1	st.
920.2	Coupling locking nut	6	st.

Close coupled in-line pumps as above, but equipped with flanged coupling and combi-cover enabling the use of the various seal arrangements shown on page 16.

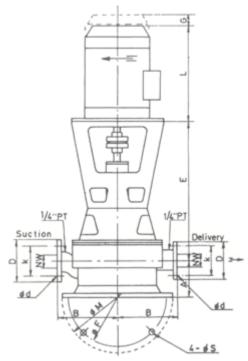
Type CNLB(X)

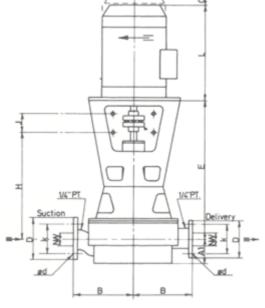
Dimensional drawing

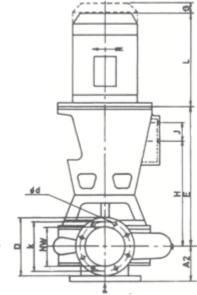
Type CNLB(X)

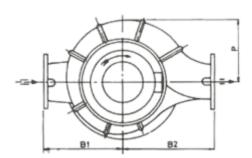
Dimensional drawing



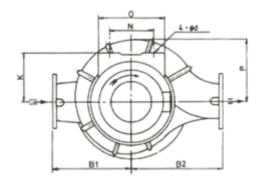




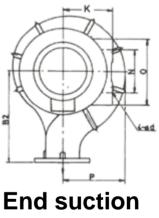




In-line Base mounted



In-line Bulk head mounted



Bulk head mounted

Vertical pump with outside sealed ball bearing and flexible coupling:

- CNLB(X) in-line model
- CNV(X) vertical end suction model

Table of dimensions shows models with suction and discharge flanges alike. Models with discharge flange drilled one size smaller than suction flange are available. Both standard pump cover and combi-cover for special applications are available. For sectional view - see page 15.

Type CNLB(X) / CNV(X)

Dimensions are given in milimetres

PUMP		FLAN	GES		А	A1	A2	B1	B2	E	F	G	н	Ъ	к		м	N	0	Р	ød	øS	PUMP
SIZE	NW	k	D	ød	^	~'	~~	01	02		·	0			n.	-	m		Ŭ	· ·		65	KG
65- 65/160	65	145	185	4-18	125	95		180	180	445		00	315	00	175			110	210	140	18		60
80- 80/160	80	160	200	8-18	140	110	100	200	200	445		90	315	80	1/5			110	210	160	10		65
25- 25/200	25	85	115	4-14					400		000						220						75
40- 40/200	40	110	150	4-18	105	05	80	180	180	505	280						330			140		20	75
50- 50/200	50	125	165	4-18	125	95		2000	200	565			354]			160			80
65- 65/200	65	145	185	4-18			100	200	200]			100			80
80- 80/200	80	160	200	8-18	140	110		225	225			130		150	200			120	260	180			90
100-100/200	100	180	220	8-18	175	125	105	250	250											190			100
125-125/200	125	210	250	8-18	205	155	125	280	280]										210			115
50- 50/250	50	125	165	4-18			100		0.000	575	380		364				440						110
65- 65/250	65	145	185	4-18	145	95		225	225	5/5							440			200			110
80- 80/250	80	160	200	8-18	160	110	125	250	250												20		115
100-100/250	100	180	220	8-18	180	130	1	200	200											210		1	125
125-125/250	125	210	250	8-18	210	155		280	280											230		24	190
150-150/250	150	240	285	8-22	235	180	140	355	355]										240			210
200-200/250	200	295	340	8-22	280	225	160	450	450											300			240
80- 80/315	80	160	200	8-18	175	120	125	280	280	675	460	160	440	125	225		520	180	320	240			195
100-100/315	100	180	220	8-18	180	125	125	215	215	1			465	140	250			200	360	250			210
125-125/315	125	210	250	8-18	200	145		315	315						1					260			225
150-150/315	150	240	285	8-22	220	165	140	355	355		1				1					280			235
200-200/315	200	295	340	8-22	315	260	160	450	450											310			290
250-250/315	250	350	395	12-22	335	280	180	500	500	710			500							330			335
300-300/400	300	400	445	12-22	400	345	250	630	560	975	560	230	300	400	320		630	450	530	450	33	26	575

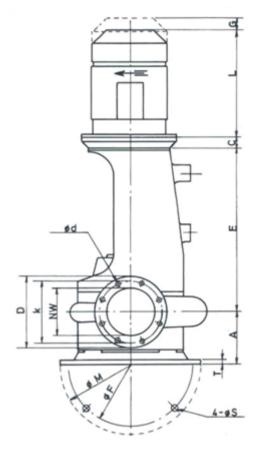
Type CNHB(X)

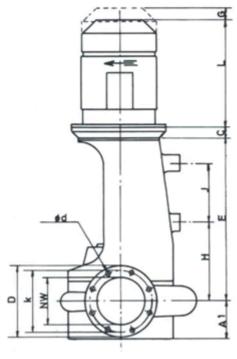
Dimensional drawing

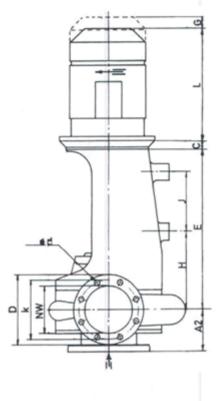
Type CNHB(X)

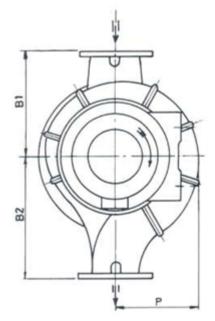
Dimensional drawing



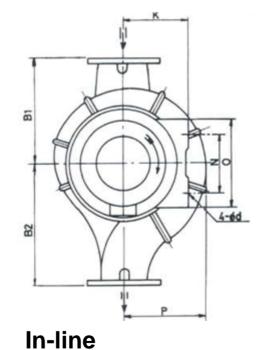




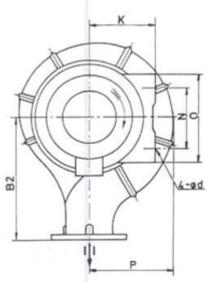




In-line Base mounted



Bulk head mounted



End suction

Vertical pump with outside sealed ball bearings and flexible spacer coupling enabling service inside the pump without removing the motor, wiring and pipe connections:

- CNHB(X) in-line model
- CNBV(X) vertical end suction model

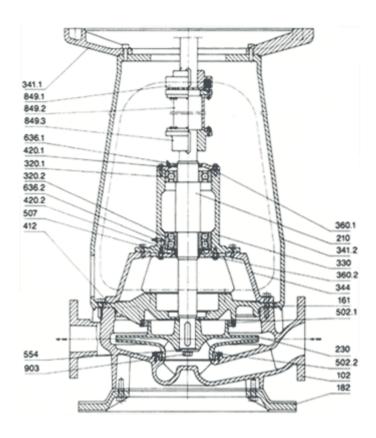
Table of dimensions shows models with suction and discharge flanges alike. Models with discharge flange drilled one size smaller than suction flanges are available. Both standard pump cover and combi-cover for special applications are available.

Type CNHB(X) / CNBV(X)

Dimensions are given in milimetres

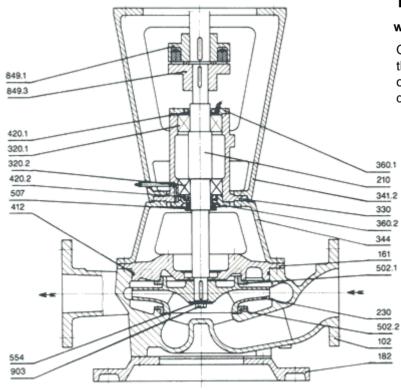
PUMP		FLAM	IGES					B1/	~	_	F	_	н		к		м	N	0	Р	ød	øS	т	PUMP
SIZE	NW	k	D	ød	A	A1	A2	/B2	C	E	r	G	"	1	n	-	M	IN.		r	60	60		KG
80- 80/250	80	160	200	8-18	160	110		250			000		210				440			200				140
100-100/250	100	180	220	8-18	180	130	125			674	380	100	310		005		440			210				150
125-125/250	125	210	250	8-18	210	155		280				130			205			180	260	230				215
150-150/250	150	240	285	8-22	235	180	140	355		770										240			i	235
200-200/250	200	295	340	8-22	280	225	160	450										-		300				265
80- 80/315	80	160	200	8-18	175	120		280			460		330	220			520			240	20	24	25	225
100-100/315	100	180	220	8-18	180	125	125													250				240
125-125/315	125	210	250	8-18	200	145		315		810		160			235			220	300	260				255
150-150/315	150	240	285	8-22	-	165	140	355		1										280				265
200-200/315	200	295	340	8-22		260	160	450		1										310				320
250-250/315	250	350	395	12-22		280	180	500		840										330				365
300-300/400	300	400	445	12-22		345	250	430		1225	560	230	300	400	320		630	300	400	420	30	26		600

Type CNHBX SECTIONAL VIEW



Type CNLBX

SECTIONAL VIEW



Type CNHBX & Type CNLBX

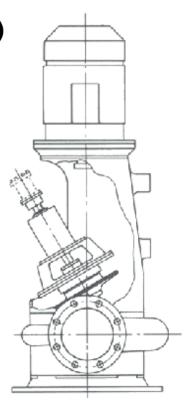
Part list CNHBX and CNLBX

Pos. no.	Description	Pcs.	Material
102	Volute casing	1	c.i./brz.
161	Casing cover	1	c.i./brz.
182	Pump base	1	ci.
210	Pump shaft	1	stainl.steel
230	Impeller	1	brz.
320 1	Radial ball bearing	1	
320.2	Radial ball bearing	1	
330	Bearing housing	1	ci
341.1	Motor flange	1	ci.
341.2	Motor stool	1	ci.
344	Bearing bracket lantern	1	ci.
360.1	Bearing cover	1	ci
360.2	Bearing cover	1	ci.
412	O-ring	1	viton
420.1	Shaft seal ring	1	nitril
420.2	Shaft seal ring	1	nitril
502.1	Casing wear ring	1	brz.
502.2	Casing wear ring	1	brz.
507	Thrower	1	nitril
554	Washer	1	stainl.steel
636.1	Grease nippel	· 1	
636.2	Grease nippel	1	
849.1	Coupling - half	1	ci.
849.2	Spacer bush	1	ci.
849.3	Coupling - half	1	ci.
903	Impeller screw	1	stain1.steel

Type CNHB(X)

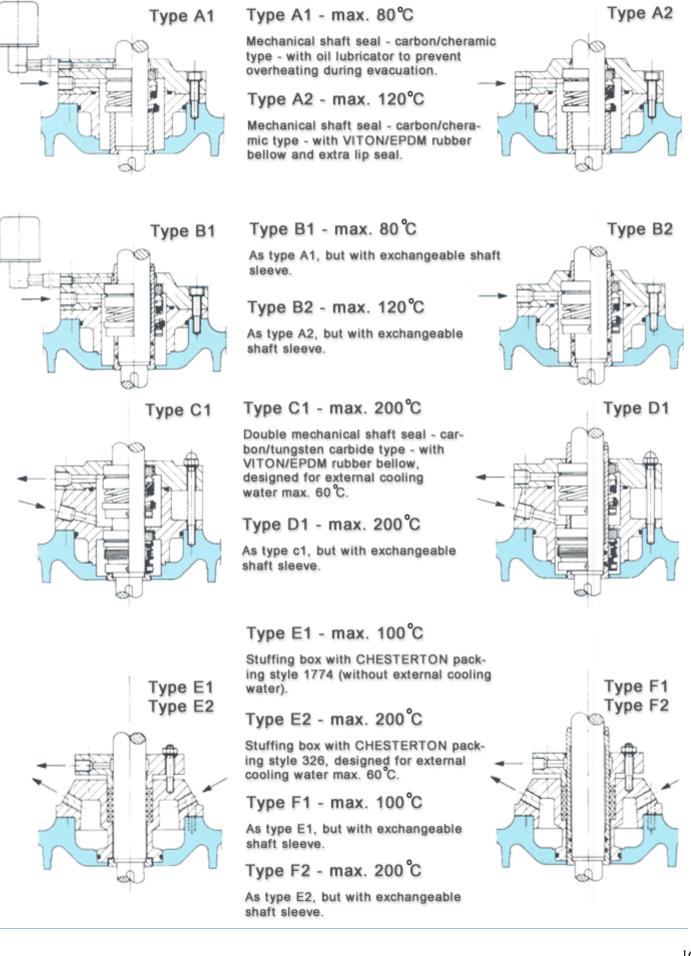
with spacer coupling Quick and easy disman-

Quick and easy dismantling for inspection, without disturbing piping and driver.



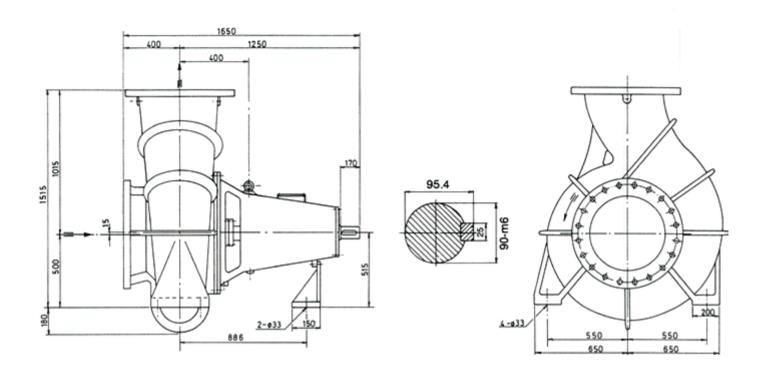
Seal arrangements

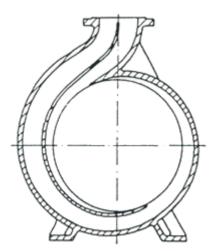
Type CNX - CNLX - CNLBX - CNVX - CNHBX - CNBVX



Type CNDV - 500 - 500/630

Horizontal end suction type with dual volute casing Dimensional drawing (Bare shaft model)





Dual volute design

Dual volute casing design is ideal when pump must operate at higher head to equalize radial forces and lessen radial reaction on shaft and bearings. Balancing of radial forces is accomplished by dividing the liquid discharged by the impeller into two half-capacity volutes with volute lips set 180° apart.

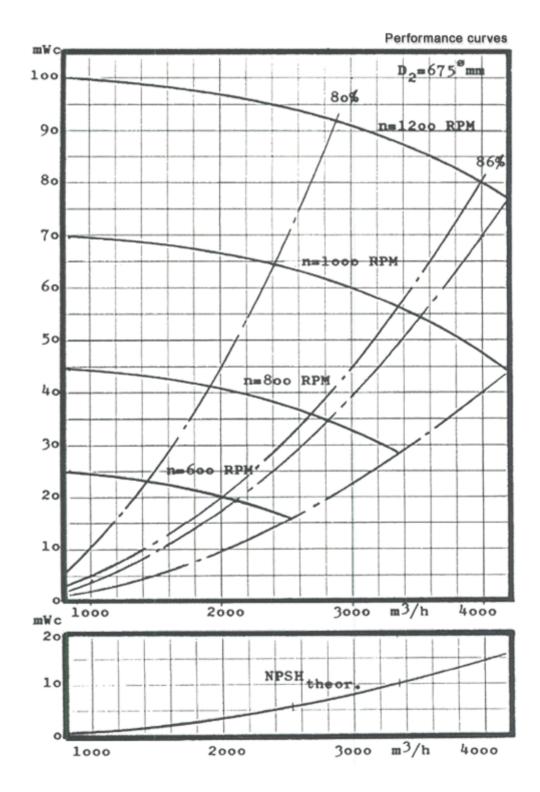
Design features

- Back pull out of complete rotating element.
- Heavy duty oil lubricated anti friction bearings.
- High efficiency double curved closed impeller.
- Combination of design materials and shaft seal according to application.
- Common base plate for pump and driver including guarded flexible spacer coupling is supplied upon request.
- Suction and discharge flanges are alike DN 500 mm (20" dia.).
- Max. design pressure is for
 - cast steel and nodular cast iron PN25
 - gray cast iron and bronze PN10

Applications

- General Water Supply
- District Heating
- Industrial Service

Weight app. 1700 Kg.



We also manufacture:

Split Casing Pumps Centrifugal type	QH QV QVP QVK	
Selfpriming End-suction Pumps Centrifugal type	RS RSM	
End-suction Pumps (front pull out/multi stage) Centrifugal type	CH CHV CHVM CHVS	
Submersible Pumps Centrifugal and Mixed Flow type	CS CVLS	
Water Ring Pumps	AA AB AC	- 1000 -
Gear Pumps	ON ONV ONM ONT	
Piston Pumps	BC BDV BDHV	



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